

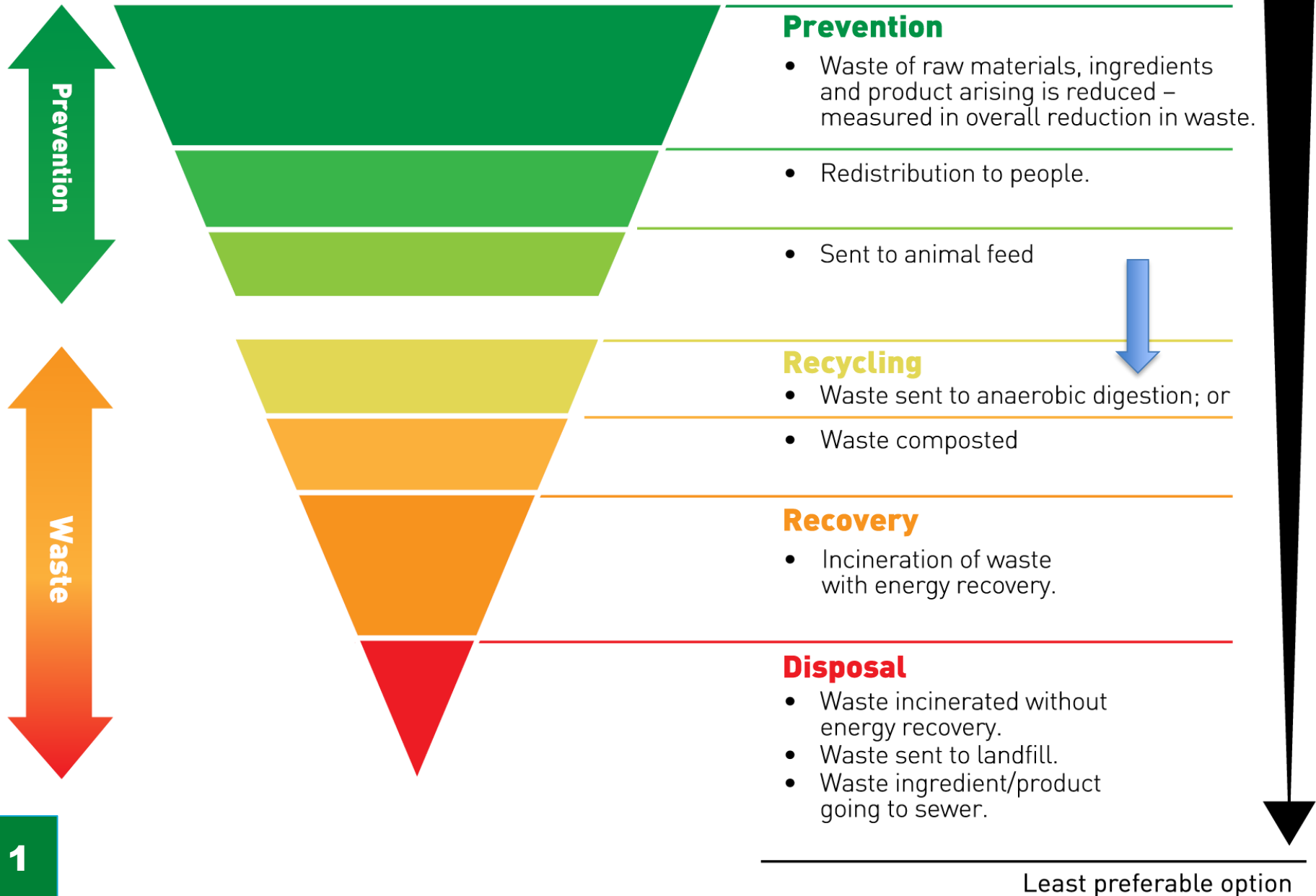
A photograph of an industrial facility, likely a biogas production plant, featuring several tall, vertical distillation columns and large storage tanks. The scene is overlaid with a green tint. The text "R2GAS" is prominently displayed in the center in a large, white, sans-serif font.

# R2GAS

**Food Waste to Biogas and Biomethane: Perspectives**  
**iREXFO Final Conference 22Feb2022**

# Food and drink material hierarchy

Most preferable option

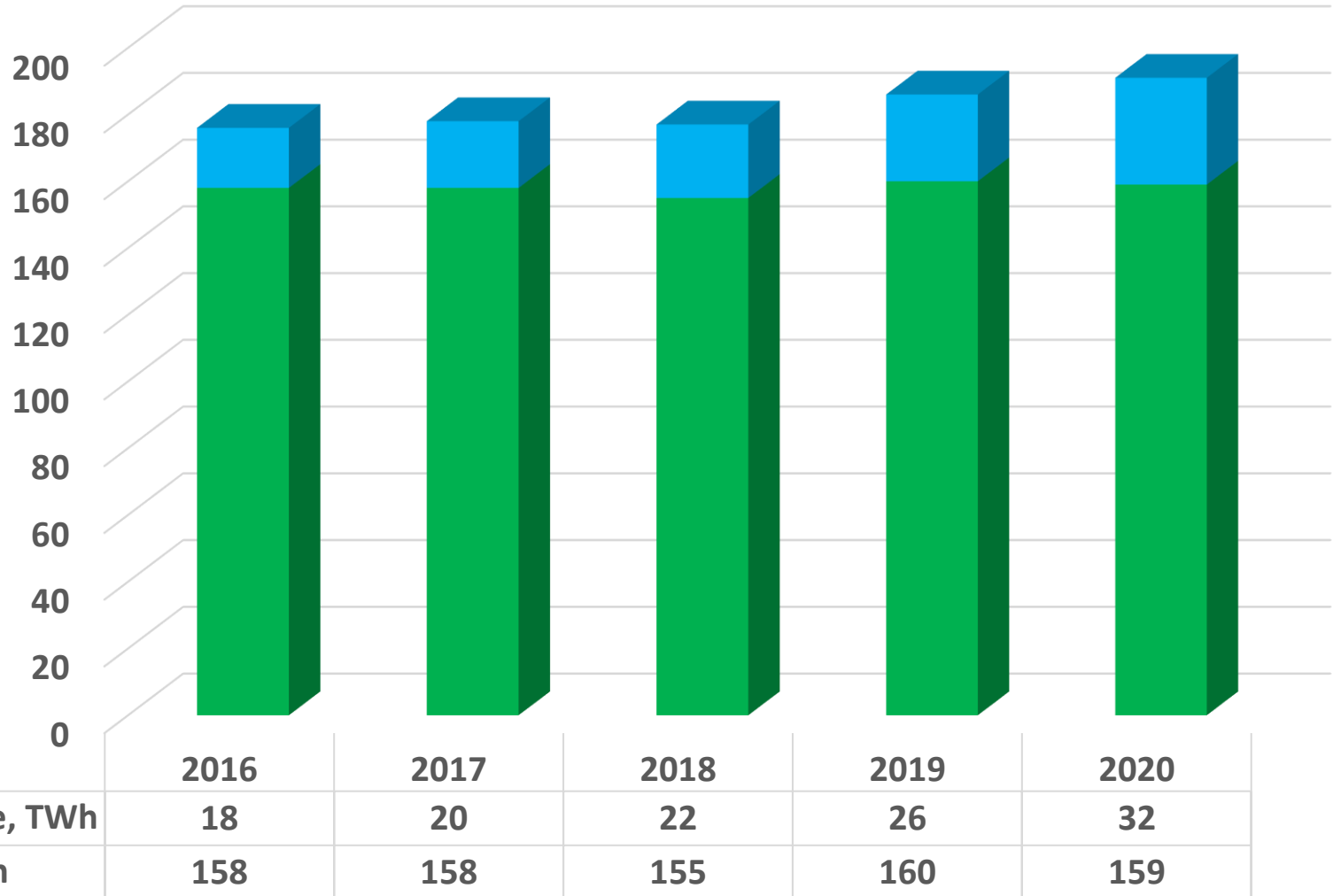


# Food Waste Recycling Options



	Biogas	Composting
Operating conditions	anaerob, closed space	aerob, open space
	liquid phase (mostly)	solid phase
Gaseous emissions	negligible	<b>NH<sub>3</sub>, H<sub>2</sub>S, N<sub>2</sub>O, VOC, CH<sub>4</sub></b> <i>Source: [4]</i>
Odour generation	none	yes
Output	<b>renewable gas</b>	
	soil improver	soil improver
Investment costs	<b>higher</b>	lower

# The European Biogas&Biomethane Industry in 2020 *Source: [1]*



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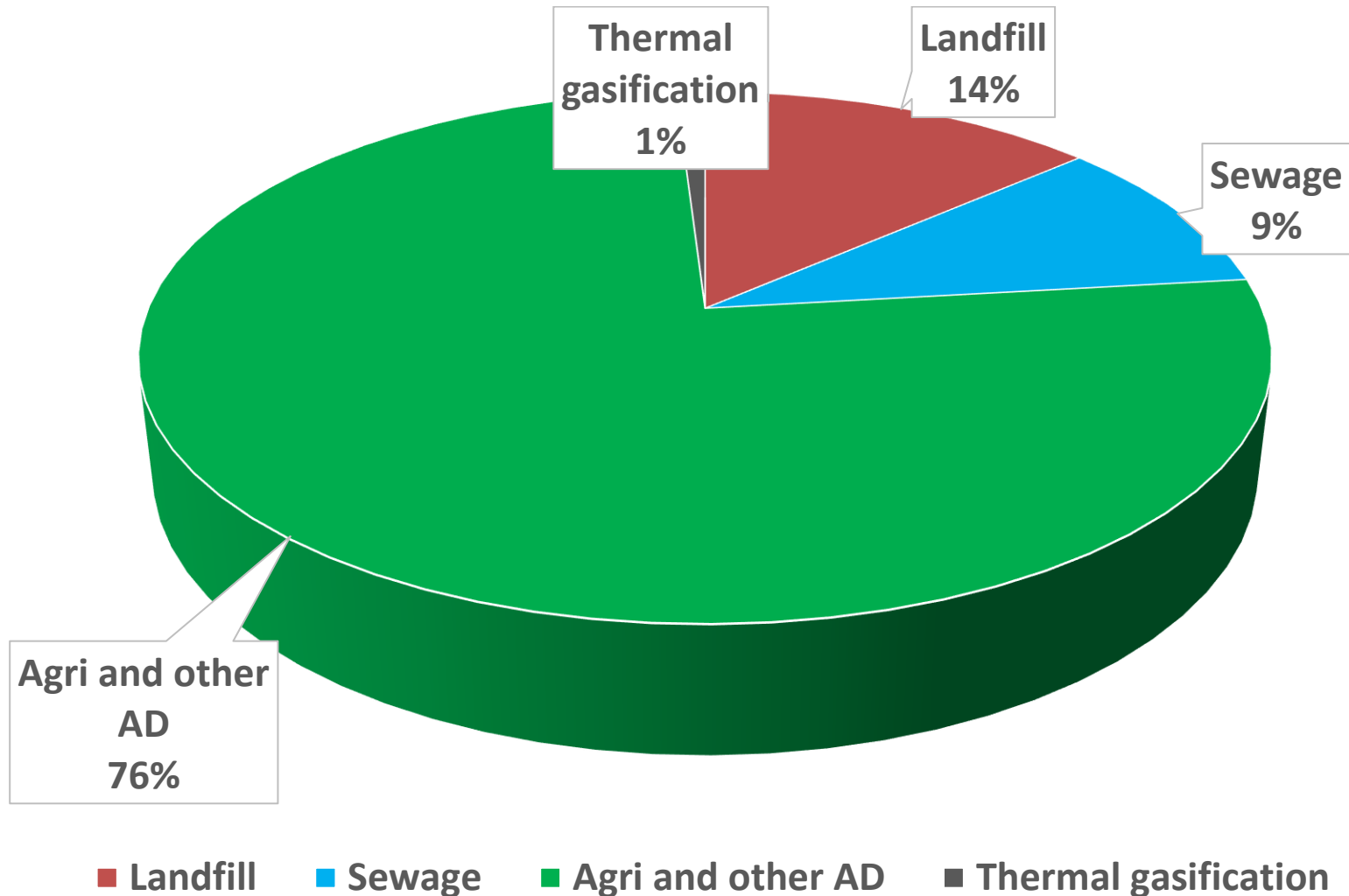
*Source: [1]*



<b>Combined number of plants</b>	<b>19.654</b>	<b>units</b>
<b>Combined gas production</b>	<b>18</b>	<b>billion m<sup>3</sup>/year</b>
<b>Biomethane share in production</b>	<b>16,8</b>	<b>%</b>
<b>Biomass input (estimated)</b>	<b>240</b>	<b>million to/year</b>
<b>Average biomass input (estimated)</b>	<b>12.200</b>	<b>to/year/unit</b>
<b>Average unit size</b>	<b>230</b>	<b>m<sup>3</sup> biogas/hour</b>
	<b>122</b>	<b>m<sup>3</sup> CH<sub>4</sub>/hour</b>

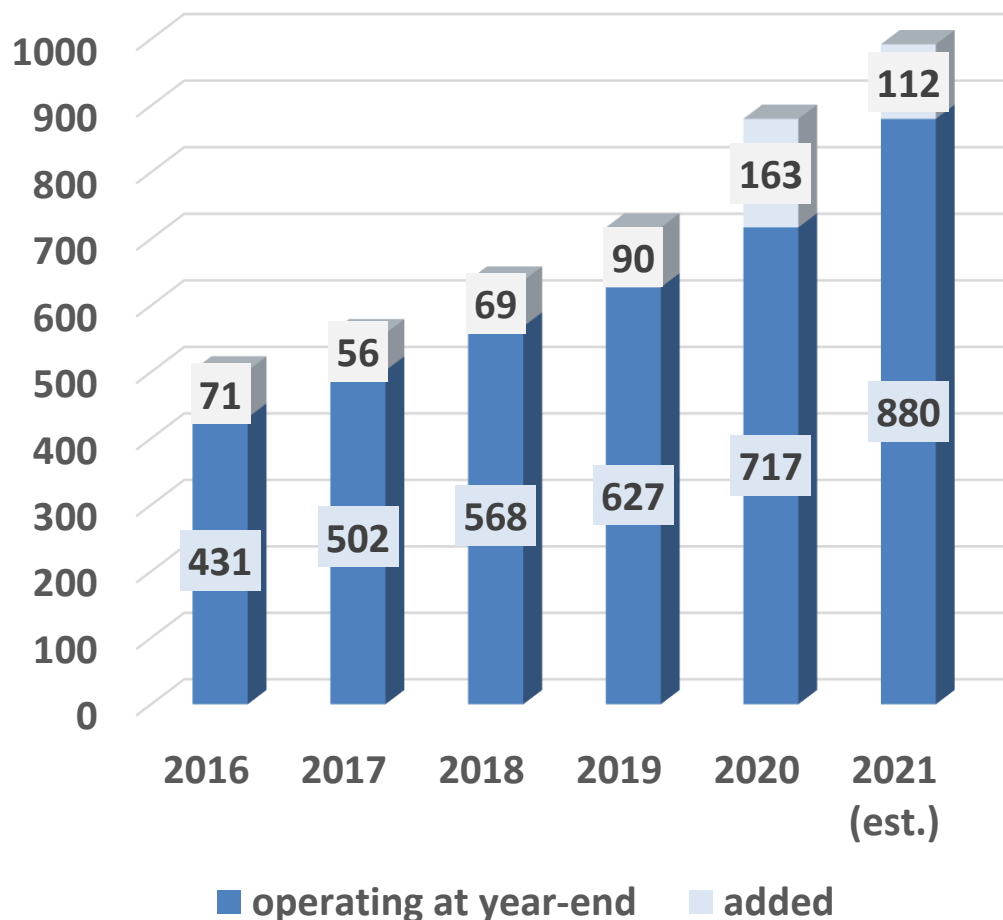
# Biogas Sources in Europe

*Source: [2]*



# Number of Biomethane Plants in Europe

*Source: [1]*



- Multiple application (incl. transport fuel)
- Distribution through the natural gas network
- Average unit size: 3.4 million m<sup>3</sup>/year
- Average unit size: 455 m<sup>3</sup>/hour

# Food Waste Methane Potential

*Source: [3]*



<b>Methane potential</b>	<b>355 - 533</b>	<b>kg CH<sub>4</sub>/to oDM</b>
<b>at 20% oDM correponds to</b>	<b>106 - 159</b>	<b>m<sup>3</sup> CH<sub>4</sub>/to FM</b>
<b>calculated for 10.000 tons</b>	<b>1.0 – 1.6</b>	<b>million m<sup>3</sup> CH<sub>4</sub>/year</b>
<b>calculated for 10.000 tons</b>	<b>141 - 212</b>	<b>m<sup>3</sup> CH<sub>4</sub>/hour</b>
<b>calculated for 8,8 million tons</b>	<b>0.9 – 1.4</b>	<b>billion m<sup>3</sup> CH<sub>4</sub>/year</b>

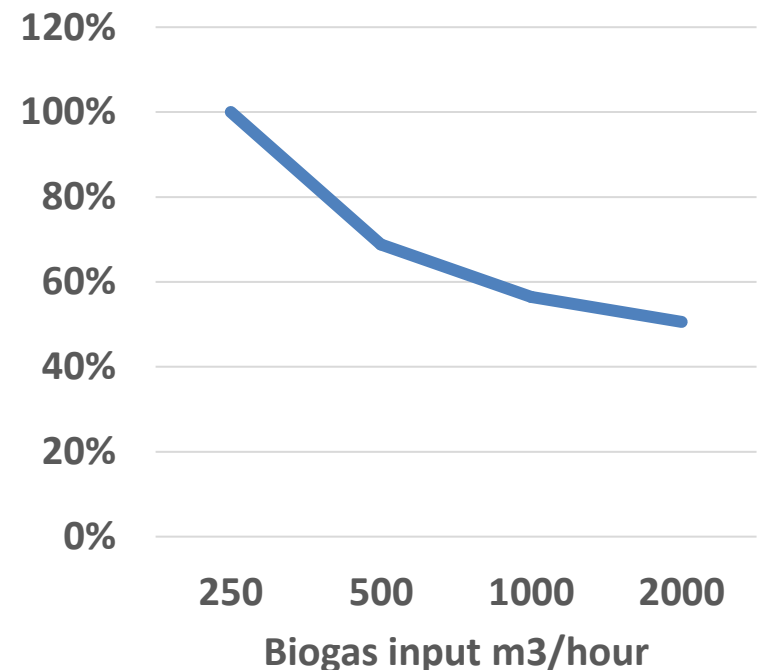


# Economies of Scale

*Source: [5],[6],[7]*



- Minimum feasible size without co-digestion is determined by the CAPEX/OPEX of FW depackaging and pretreatment equipment
- AD unit: modest unit cost reduction with size increase, potentially offset by higher unit transportation costs
- Upgrading unit: up to 50% unit cost reduction at 8fold increase of throughput



- Biogas producers are eagerly looking for replacement of food/feed crops in the substrate mix;
- GHG emission reduction is gaining increasing market value, especially in the field of transport fuels (RED II qualifies biomethane from FW as „advanced fuel”);
- Food producers may reduce their carbon footprint through (partially) covering their energy demand by biogas;
- European, national, regional, local regulations and incentives;

- ❑ The composition and volume of input material fluctuates;
- ❑ Food waste contaminated with foreign material (packaging, glass, metal, plastics, etc.) requires costly equipment (depacking, sizing, hygienisation) and operation;
- ❑ Remaining content of foreign materials in digestate may hinder recycling the digestate as soil improver;
- ❑ The increased investment and operational costs are not recognised in the revenue from producing renewable energy;
- ❑ Financing institutions are reluctant to provide credits due to the complex risk profile;

- ❑ Reliable source separation and collection is strongly recommended;
- ❑ Co-digestion with other substrates provides more stable operations and economy of scale;
- ❑ Existing biogas/biomethane plants (adapted to processing FW) may offer the most feasible solution for processing FW;
- ❑ Anaerobic digestion is the preferred pathway for recycling FW (in case volume for feasible investment/operation can be secured);
- ❑ Placing the digestate must be secured in advance;
- ❑ (Except for rare situations) the value of produced renewable energy is not sufficient for the feasibility of investment&operation - additional income or financial incentive is required.

- [1] European Biogas Association 2021 Statistical Report ([www.europeanbiogas.eu](http://www.europeanbiogas.eu))
- [2] EurObServ'er Biogas Barometer 2020 (<https://www.eurobserv-er.org/biogas-barometer-2020/>)
- [3] Kampman, B. et al: The optimal use of biogas from waste streams – An assessment of the potential of biogas from digestion in the EU and beyond 2020 [https://ec.europa.eu/energy/sites/ener/files/documents/ce\\_delft\\_3g84\\_biogas\\_beyond\\_2020\\_final\\_report.pdf](https://ec.europa.eu/energy/sites/ener/files/documents/ce_delft_3g84_biogas_beyond_2020_final_report.pdf) ([europa.eu](http://europa.eu))
- [4] Cerda A. et al: Composting of food wastes: Status and Challenges, Bioresource Technology 248, 2018, 57-67
- [5] Skovsgaard L., Jacobsen H.K. Economics of scale in biogas production... Energy Policy, 101, 2017, 77-89
- [6] Mertins A., Waver T. Exploiting potential for economics of scale in biogas purification, University of Applied Sciences, Osnabrück
- [7] Bhatt A.H., Tao L. Economic perspectives of biogas production via anaerobic digestion, Bioengineering 2020, 7(3), 74; <https://doi.org/10.3390/bioengineering7030074>





**Many thanks for your attention!**

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